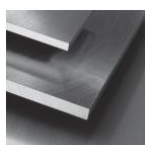


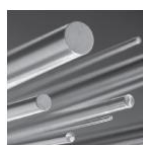
## Steel grade

Material No. / Werkstoff-Nr.	PREMIUM 1.4057
Description	X17CrNi16-2
BS	431 S 29
AISI/SAE	431
Search for alternatives in the ABRAMS STEEL GUIDE®	<a href="http://www.steel-guide.co.uk/alternatives/431S29">www.steel-guide.co.uk/alternatives/431S29</a>

## Specifications



€co-Präz° [€co]  
L: 500 mm



Precision round steel  
without machining allowance [PRS]  
bright drawn / ground, ISO h9  
L: 1.000 mm

## Chemical composition BS 431 S 29 (reference value %)

C	Si	Mn	P	S	Cr	Ni
0,12 - 0,22	0 - 1,0	0 - 1,5	0 - 0,04	0 - 0,03	15,0 - 17,0	1,5 - 2,5

## Physical properties

Hardness (delivery condition)	max. 331 HB, tempered			
Tensile strength R <sub>m</sub> (as received condition)	approx. 1050 N/mm <sup>2</sup>			
Working hardness	max. 47 HRC			
Thermal expansion coefficient 10 <sup>-6</sup> m/(m • K)	20 - 100°C	20 - 200°C	20 - 300°C	20 - 400°C
	10,0	10,5	10,5	10,6
Thermal conductivity W/(m • K)	20°C			
	25,0			

## Technical properties

Martensitic chromium steel with high strength (tempered condition) and good corrosion resistance (added nickel). It is easy to weld and is conditionally acid resistant. The material has poor forgeability.

## Applications

Mechanical engineering, automotive industry, oil and petrochemical industry, aviation, food industry, soap industry, acetic acid industry, shafts, pump parts, perforated plates, spindles, piston rods, valve cones, turbine blades.

## Heat treatment

Soft annealing	Temperature	Cooling	Hardness
	680 - 800°C	Furnace, air	max. 295 HB
Hardening	Temperature	Quenching in	
	950 - 1050°C	Air, oil, compressed gas (N <sub>2</sub> )	

### ABRAMS PREMIUM STEEL

is a registered trademark of  
Abrams Engineering Services GmbH & Co. KG  
Hannoversche Str. 38 · 49084 Osnabrueck / Germany  
Managing Director: Dipl.-Wi.-Ing. Dr. Juergen Abrams

Amtsgericht Osnabrueck / Germany, HRA 6865  
VAT-No.: DE 221940667  
General Partner: Abrams Engineering Verwaltungs GmbH  
Amtsgericht Osnabrueck / Germany, HRB 20019

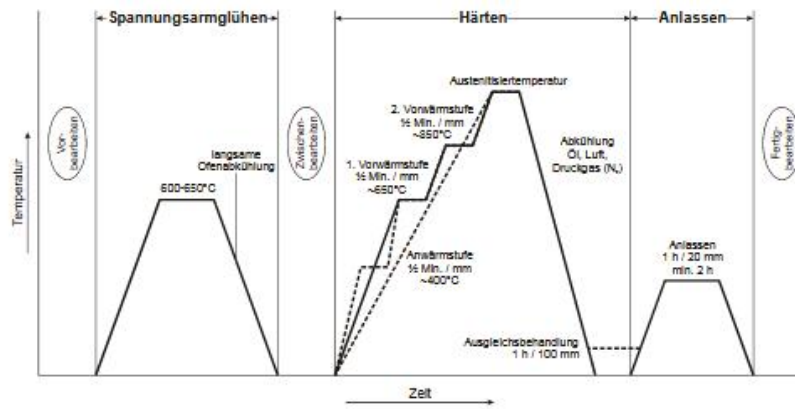
T: +44 (0) 121 368 0910  
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[www.premium-steel.co.uk](http://www.premium-steel.co.uk)  
[www.steel-guide.co.uk](http://www.steel-guide.co.uk)  
[shop.premium-steel.co.uk](http://shop.premium-steel.co.uk)

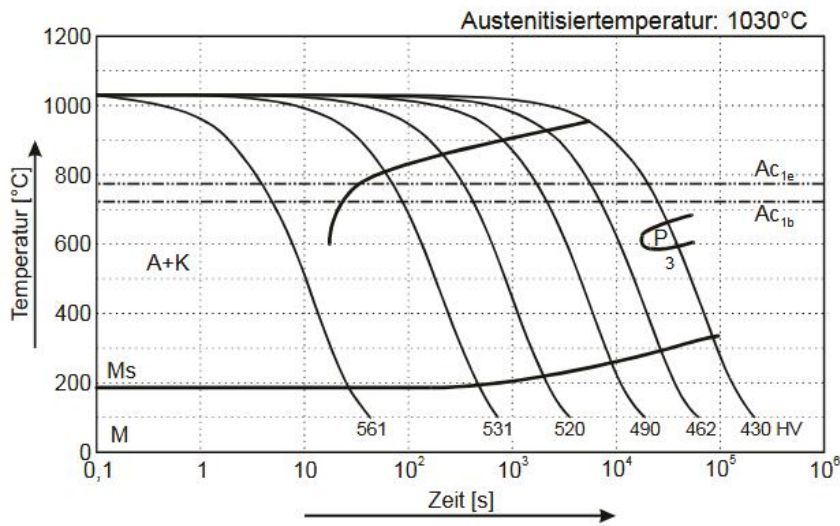
[www.premium-steel.co.uk/news](http://www.premium-steel.co.uk/news)



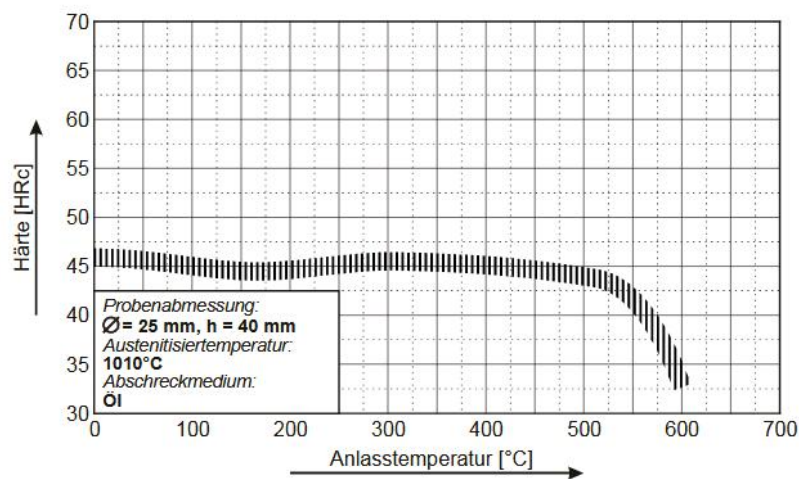
## Heat treatment scheme



## Continuous TZU-diagram



## Tempering diagram



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