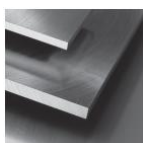


Steel grade

Material No. / Werkstoff-Nr.	PREMIUM 1.7227
Description	42CrMoS4
BS	709 M 40
AISI/SAE	4140
Search for alternatives in the ABRAMS STEEL GUIDE®	www.steel-guide.co.uk/alternatives/709M40

Specifications



€co-Präz® [€co]
L: 500 mm

Chemical composition BS 709 M 40 (reference value %)

C	Si	Mn	P	S	Cr	Mo
0,38 - 0,45	0 - 0,4	0,6 - 0,9	0 - 0,035	0,02 - 0,04	0,9 - 1,2	0,15 - 0,3

Physical properties

Hardness (delivery condition)	max. 217 HB, annealed / normalized					
Tensile strength R _m (as received condition)	approx. 720 N/mm ²					
Working hardness	max. 48 HRC					
Thermal expansion coefficient 10 ⁻⁶ m/(m • K)	20 - 100°C	20 - 200°C	20 - 300°C	20 - 400°C		
	11,1	12,1	12,9	13,5		
Thermal conductivity W/(m • K)	20°C					
	42,6					

Technical properties

Versatile heat-treatable steel (annealed condition) with high strength and high toughness, that is often used for demanding applications in automotive engineering. Better machinability due to the addition of sulphur, very low distortion.

Applications

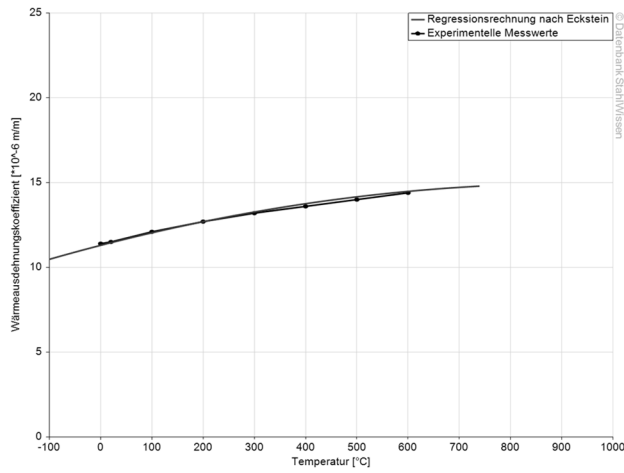
Mechanical engineering, machine components, axes, knuckles, connecting rods, crankshafts, gear shafts, pinions, gears, bandages, base plates, assembling parts.

Heat treatment

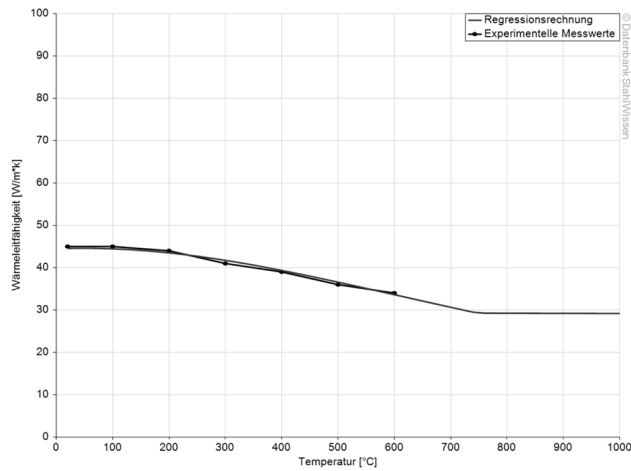
Soft annealing	Temperature	Cooling	Hardness
	680 - 720°C	Furnace	max. 217 HB
Hardening	Temperature	Quenching in	
	830 - 880°C	Oil or water	



Thermal expansion coefficient diagram



Thermal conductivity diagram



ABRAMS PREMIUM STEEL

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 Managing Director: Dipl.-Wi.-Ing. Dr. Juergen Abrams

Amtsgericht Osnabrueck / Germany, HRA 6865
 VAT-No.: DE 221940667
 General Partner: Abrams Engineering Verwaltungs GmbH
 Amtsgericht Osnabrueck / Germany, HRB 20019

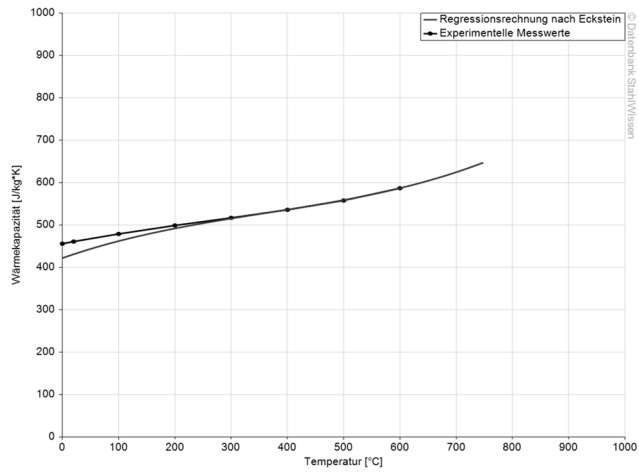
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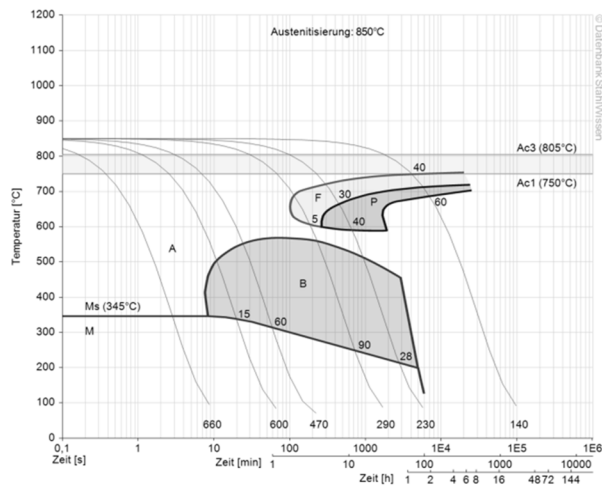
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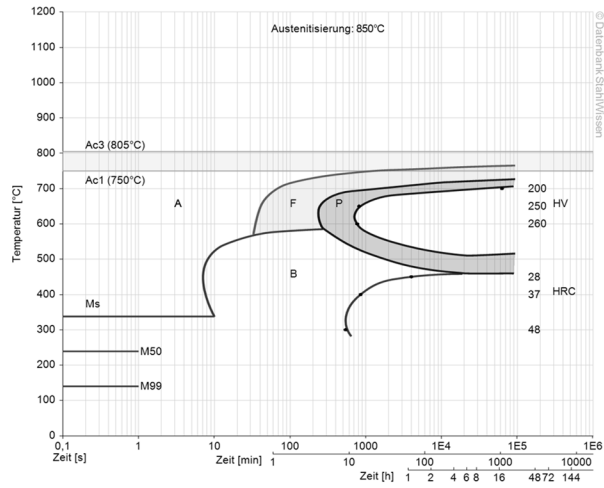
Thermal capacity diagram



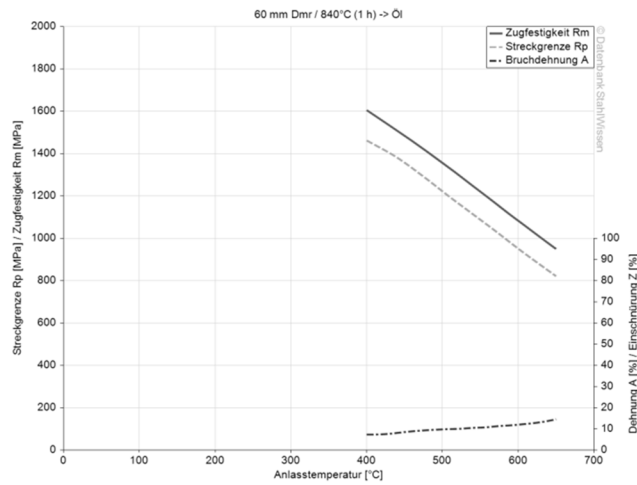
Continuous ZTU-diagram



Isothermal ZTU-diagram



Hardening and tempering diagram



Die hier angegebenen Daten dienen als Anhaltswerte. Eine Haftung ist ausgeschlossen.
Quelle der Grafiken: Datenbank StahlWissen Dr. Sommer Werkstofftechnik
Stand: 2012

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